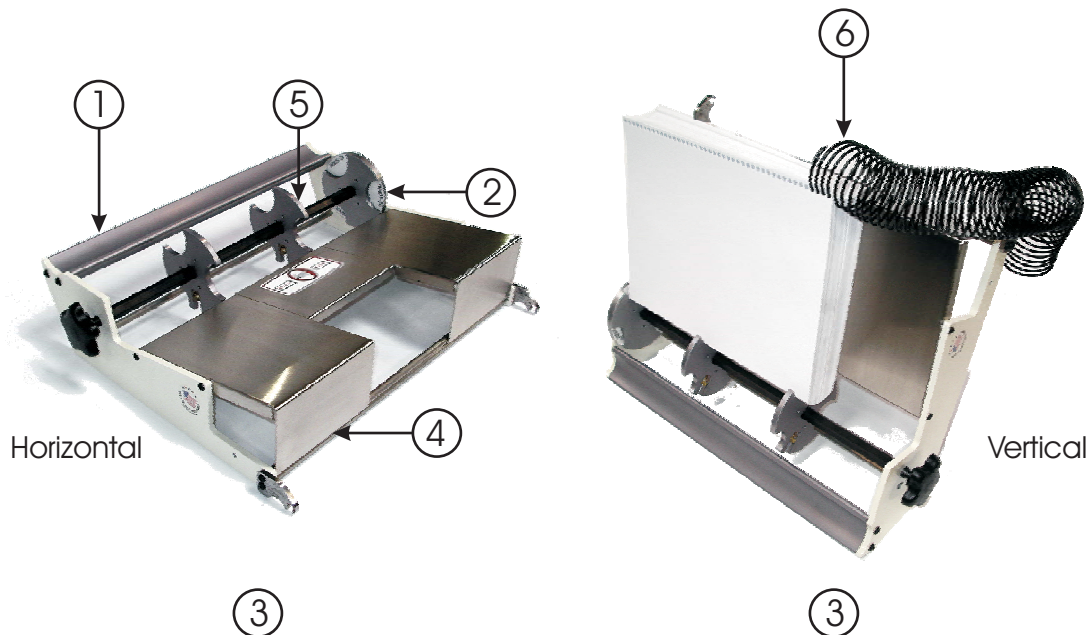


HD-4101 www.RHIN-O-TUFF.com EZ-Coil Book Former Instruction Card

Follow numbered paragraph with associated item number in figure.

- ① 5mm to 25mm books are formed vertically on the concave extrusion on the back of the HD-4101 machine with the HD-4101 horizontal.
- ② 25mm and up books use the appropriately labeled Radius Forming Feature that forms the book to coil pitch and coil size. By rotating the proper binding radius to the table plane and pushing the book back into the Forming Feature, for coil size, and to the right, for coil pitch.
- ③ 25mm and up can be used in machine vertical position (with the help of the "kick stand" under the machine) or laid-down horizontal position. Always load the machine in horizontal position with the binding edge away from the Radius Forming Features. 1
- ④ Stainless steel table pieces can be arranged to make grasping the book more accessible and to accommodate different binding edge lengths. Pull-out on short leg of stainless table piece to remove and move.
- ⑤ Position the two floating disks in the center and end of the book. If using tabs, use only one disk at the end of the book.
- ⑥ Start 4 coil loops of book by hand, carefully pick up book to maintain binding edge arc and pitch, and finish coiling on a 12" Rhin-O-Tuff Coiler.



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